

11/5/86

ORIGINAL
(Red)

POTENTIAL HAZARDOUS WASTE SITE IDENTIFICATION

REGION

SITE NUMBER

PA 10167 1576

NOTE: The initial identification of a potential site or incident should not be interpreted as a finding of illegal activity or confirmation that an actual health or environmental threat exists. All identified sites will be assessed under the EPA's Hazardous Waste Site Enforcement and Response System to determine if a hazardous waste problem actually exists.

A. SITE NAME U.S. Aluminum Lagoons		B. STREET (or other identifier) P.O. Box 87 HAZEL + BIDDLE STS	
C. CITY Marietta	D. STATE PA	E. ZIP CODE 17547	F. COUNTY NAME Lancaster 071

G. OWNER/OPERATOR (if known)		2. TELEPHONE NUMBER
1. NAME US Aluminum Corporation		(717) 426-1781

H. TYPE OF OWNERSHIP (if known)					
<input type="checkbox"/> 1. FEDERAL	<input type="checkbox"/> 2. STATE	<input type="checkbox"/> 3. COUNTY	<input type="checkbox"/> 4. MUNICIPAL	<input checked="" type="checkbox"/> 5. PRIVATE	<input type="checkbox"/> 6. UNKNOWN

I. SITE DESCRIPTION Lagoons or basins which may contain metal hydroxide sludges. The lagoons may be partly filled in or overgrown and may not be visible as depressions.

J. HOW IDENTIFIED (i.e., citizen's complaints, OSHA citations, etc.) Regional referral - DER investigation	K. DATE IDENTIFIED (mo., day, & yr.) 9/17/86
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L. SUMMARY OF POTENTIAL OR KNOWN PROBLEM Contamination of groundwater and surface water A related investigation and Preliminary Assessment was done for Winell Quarry. US Aluminum may have disposed of metal hydroxide sludge in the quarry PA-2087

M. PREPARER INFORMATION

1. NAME

Lori Davis

2. TELEPHONE NUMBER

(717) 426-1781

3. DATE (mo., day, & yr.)

9/17/86

RECEIVED

DIVISION OF EMERGENCY & HAZARDOUS WASTE RESPONSE

SEP 18 1986

Waste Management

VCFC Audit - 11/7/87



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL RESOURCES
Post Office Box 2063
Harrisburg, Pennsylvania 17120

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Bureau of Waste Management

Preliminary Assessment

FOR

U. S. ALUMINUM LAGOONS
PA #2087

City of Marietta
Lancaster County
Pennsylvania

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Section 1

Narrative / Overview

The site is located at the southwest corner of the Borough of Marietta at Hazel & Biddle Sts., Lancaster County, Pennsylvania.

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The facility is a secondary smelter of aluminum. Wastes generated from this process include air emissions and slag. Prior to 1975, the air emissions were handled by a wet scrubber and the contaminated water went to the public sewer. U.S. Reduction Company bought U.S. Aluminum in 1975 and installed a baghouse to handle the air emissions; currently the baghouse dust is shipped off site as a hazardous waste containing Cadmium and Lead.

Prior to 1976 the facility operated a slag washing operation to recover aluminum from the slag. Slag from the smelting process was washed with water to dissolve the soluble components. The insoluble components were put back into the furnace. The washwater was put into two earthen (unlined) dewatering impoundments; the water and the soluble components of this washwater percolated into the surrounding soil. Insoluble residue would build up in these impoundments, be periodically dredged, and then be disposed of at an unknown location.

In 1976, the company switched to using a dry recovery operation at another U.S. Reduction plant; the slag was then shipped off site to another plant. U.S. Reduction then closed the two surface impoundments. It is unknown whether or not the impoundments were dredged prior to closure. The impoundments were backfilled and are now covered over with concrete by the loading dock. Company records (see sections 9,10,11,12) indicate that the slag and slag washwater were not hazardous waste as defined by RCRA. Some of the slag is currently being stored in piles at the southwest corner of the plant; off site recovery operation had shut down for a while.

The Borough of Marietta has received complaint from nearby residents that that emissions from this plant are corroding the paint off their houses.

This may indicate problems with the air pollution control equipment used by the facility and possible air, soil, and surface water contamination with Cadmium and lead.

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The low assessment was not based on the lagoons since company records indicate that waste in lagoons was not a RCRA defined hazardous waste; the low assessment was based on the alleged air emissions and possible air, soil, and surface water contamination.

Geology / Hydrology

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The site is located in the floodplain of the Susquehanna River at the toe of a moderately steep slope from the north; the area of the facility itself is relatively flat. The area from Market St. slopes down to flat area where the lagoons were. The built up railroad bed on the south side of the facility acts as a dike/berm between the site and the River.

The site is underlain by an undetermined depth of sandy alluvium. The bedrock under the site is of the Vintage Formation. This is a dolomite formation with groundwater flow through solution channels.

Drinking Water

Drinking water for the area comes from private wells and the Marietta Gravity Water Company. The Marietta Gravity Water Company services the borough of Marietta and a few large buildings north of Marietta on the south side of Route 441. The Marietta Gravity Water Company has the following sources of water:

- 3 groundwater wells located on west side of Route 441 in the village of Chickies, Lancaster County.
- Two reservoirs in Helem Township, York County which are fed by 52 springs in that area. The water from these reservoirs is piped under the Susquehanna River.

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Section 2

ORIGINAL
(Red)POTENTIAL HAZARDOUS WASTE SITE
PRELIMINARY ASSESSMENT
PART 1 - SITE INFORMATION AND ASSESSMENT

I. IDENTIFICATION

01 STATE PA 02 SITE NUMBER 2087

II. SITE NAME AND LOCATION

01 SITE NAME (Legal, common, or descriptive name of site) U. S. Aluminum Lagoons		02 STREET, ROUTE NO., OR SPECIFIC LOCATION IDENTIFIER Hazel & Biddle Sts.				
03 CITY Marietta		04 STATE Pa.	05 ZIP CODE 17547	06 COUNTY Lancaster	07 COUNTY CODE 071	08 CONG DIST 16
09 COORDINATES LATITUDE 40° 32' 54" N LONGITUDE 076° 33' 30" W						

10 DIRECTIONS TO SITE (Starting from nearest public road)

Site located at south west corner of Marietta Borough off Market Street. Market Street intersects with Route 441 east of the Borough.

III. RESPONSIBLE PARTIES

01 OWNER (if known) U.S. Reduction Co.		02 STREET (Business, mailing, residential) 2025 175th Street			
03 CITY Lansing		04 STATE Ill.	05 ZIP CODE 60438	06 TELEPHONE NUMBER 800 1323-8760	
07 OPERATOR (if known and different from owner) U.S. Aluminum Corp.		08 STREET (Business, mailing, residential) Hazel & Biddle Sts.			
09 CITY Marietta		10 STATE Pa.	11 ZIP CODE 17547	12 TELEPHONE NUMBER (717) 426-1981	
13 TYPE OF OWNERSHIP (Check one) <input checked="" type="checkbox"/> A. PRIVATE <input type="checkbox"/> B. FEDERAL: _____ (Agency name) <input type="checkbox"/> C. STATE <input type="checkbox"/> D. COUNTY <input type="checkbox"/> E. MUNICIPAL <input type="checkbox"/> F. OTHER: _____ (Specify) <input type="checkbox"/> G. UNKNOWN					
14 OWNER/OPERATOR NOTIFICATION ON FILE (Check all that apply) <input type="checkbox"/> A. RCRA 3001 DATE RECEIVED: ____/____/____ MONTH DAY YEAR <input type="checkbox"/> B. UNCONTROLLED WASTE SITE (CERCLA 103 c) DATE RECEIVED: ____/____/____ MONTH DAY YEAR <input type="checkbox"/> C. NONE					

IV. CHARACTERIZATION OF POTENTIAL HAZARD

01 ON SITE INSPECTION <input checked="" type="checkbox"/> YES DATE 3 / 19 / 87 MONTH DAY YEAR <input type="checkbox"/> NO		BY (Check all that apply) <input type="checkbox"/> A. EPA <input type="checkbox"/> B. EPA CONTRACTOR <input checked="" type="checkbox"/> C. STATE <input type="checkbox"/> D. OTHER CONTRACTOR <input type="checkbox"/> E. LOCAL HEALTH OFFICIAL <input type="checkbox"/> F. OTHER: _____ (Specify) CONTRACTOR NAME(S): _____			
02 SITE STATUS (Check one) <input type="checkbox"/> A. ACTIVE <input type="checkbox"/> B. INACTIVE <input type="checkbox"/> C. UNKNOWN		03 YEARS OF OPERATION BEGINNING YEAR _____ ENDING YEAR _____ <input checked="" type="checkbox"/> UNKNOWN			

04 DESCRIPTION OF SUBSTANCES POSSIBLY PRESENT, KNOWN, OR ALLEGED

Lagoons were operated from approx. 1970 until closure in 1976; company records indicate that waste that went into lagoons was not hazardous as defined by RCRA. Cd & Pb has been found in baghouse dust.

05 DESCRIPTION OF POTENTIAL HAZARD TO ENVIRONMENT AND/OR POPULATION

Prior to 1975 the furnace emissions were handled by a wet scrubber and the water went to public sewer; in 1975 the baghouse was installed. Complaints received from neighbors that air emissions from plant are corroding paint on houses.

V. PRIORITY ASSESSMENT

01 PRIORITY FOR INSPECTION (Check one. If high or medium is checked, complete Part 2 - Waste Information and Part 3 - Description of Hazardous Conditions and Incidents)			
<input type="checkbox"/> A. HIGH (Inspection required promptly)	<input type="checkbox"/> B. MEDIUM (Inspection required)	<input checked="" type="checkbox"/> C. LOW (Inspect on time available basis)	<input type="checkbox"/> D. NONE (No further action needed, complete current disposition form)

VI. INFORMATION AVAILABLE FROM

01 CONTACT Thomas Sheehan, Project Officer		02 OF (Agency/Organization) Pa. DER, Div. Emergency & Remedial Response		03 TELEPHONE NUMBER 215 1565-1687	
04 PERSON RESPONSIBLE FOR ASSESSMENT Thomas Sheehan, Project Officer		05 AGENCY Pa. DER	06 ORGANIZATION Waste Management	07 TELEPHONE NUMBER (215) 565-1687	08 DATE 4 / 27 / 87 MONTH DAY YEAR



I. IDENTIFICATION

01 STATE	02 SITE NUMBER
----------	----------------

01 PHYSICAL STATES (Check all that apply)

- 02 WASTE QUANTITY AT SITE**
(Measures of waste quantities must be independent)

TONS _____

CUBIC YARDS _____

NO. OF DRUMS _____

03 WASTE CHARACTERISTICS (Check all that apply)

- [illegible]

CATEGORY	SUBSTANCE NAME	01 GROSS AMOUNT	02 UNIT OF MEASURE	03 COMMENTS
SLU	SLUDGE			
OLW	OILY WASTE			
SOL	SOLVENTS			
PSD	PESTICIDES			
OCC	OTHER ORGANIC CHEMICALS			
IOC	INORGANIC CHEMICALS			
ACD	ACIDS			
BAS	BASES			
MES	HEAVY METALS			
IV. HAZARDOUS SUBSTANCES				Cd & Pb in baghouse dust

IV. HAZARDOUS SUBSTANCES (See Appendix for most frequently cited CAS Numbers)

[illegible]

V. FEEDSTOCKS (See Appendix for CAS Numbers) NA

CATEGORY	01 FEEDSTOCK NAME	02 CAS NUMBER	CATEGORY	01 FEEDSTOCK NAME	02 CAS NUMBER
FDS			FDS		
FDS			FDS		
FDS			FDS		
FDS			FDS		

VI. SOURCES OF INFORMATION (Cite specific references, e.g., state files, sample analysis, reports)

See section 7.



POTENTIAL HAZARDOUS WASTE SITE
PRELIMINARY ASSESSMENT
PART 3 - DESCRIPTION OF HAZARDOUS CONDITIONS AND INCIDENTS

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I. IDENTIFICATION

01 STATE PA 02 SITE NUMBER 2087

II. HAZARDOUS CONDITIONS AND INCIDENTS

01 ☒ A. GROUNDWATER CONTAMINATION

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☒ ALLEGED

04 NARRATIVE DESCRIPTION

Groundwater contamination with residual waste material is probable from use of earthen dewatering impoundments; Company records indicate that waste was not hazardous as defined by RCRA.

01 ☒ B. SURFACE WATER CONTAMINATION

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☒ ALLEGED

04 NARRATIVE DESCRIPTION

Residual waste stored in piles on the ground; Company records indicate that this waste is not hazardous as defined by RCRA. Complaints received regarding air emissions; particulate matter may be contaminating surface water

01 ☒ C. CONTAMINATION OF AIR

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☒ ALLEGED

04 NARRATIVE DESCRIPTION

Marietta Borough has received complaints from nearby residences that emissions from the plant are corroding the paint off their houses.

01 ☐ D. FIRE/EXPLOSIVE CONDITIONS

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☐ ALLEGED

04 NARRATIVE DESCRIPTION

None found by this investigation.

01 ☐ E. DIRECT CONTACT

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☐ ALLEGED

04 NARRATIVE DESCRIPTION

None found by this investigation.

01 ☒ F. CONTAMINATION OF SOIL

03 AREA POTENTIALLY AFFECTED: ?

02 ☐ OBSERVED (DATE: _____)

☒ POTENTIAL

☐ ALLEGED

04 NARRATIVE DESCRIPTION

Residual waste stored in earthen dewatering impoundments; Company records indicate that this waste was not hazardous as defined by RCRA. Possible soil contamination from air emissions (Cd & Pb).

01 ☒ G. DRINKING WATER CONTAMINATION

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☒ POTENTIAL

☐ ALLEGED

04 NARRATIVE DESCRIPTION

If surface water contamination has happened the Columbia Water Co. and City of Lancaster Water Authority surface intakes downstream on the Susquehanna River may be influenced.

01 ☐ H. WORKER EXPOSURE/INJURY

03 WORKERS POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☐ ALLEGED

04 NARRATIVE DESCRIPTION

None found by this investigation.

01 ☒ I. POPULATION EXPOSURE/INJURY

03 POPULATION POTENTIALLY AFFECTED: _____

02 ☐ OBSERVED (DATE: _____)

☐ POTENTIAL

☒ ALLEGED

04 NARRATIVE DESCRIPTION

Marietta borough has received complaints from nearby residences that air emissions from the plant are corroding the paint off their houses.

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POTENTIAL HAZARDOUS WASTE SITE
PRELIMINARY ASSESSMENT
PART 3 - DESCRIPTION OF HAZARDOUS CONDITIONS AND INCIDENTS

I. IDENTIFICATION

01 STATE PA 02 SITE NUMBER 2087

II. HAZARDOUS CONDITIONS AND INCIDENTS (Continued)

01 ☐ J. DAMAGE TO FLORA
04 NARRATIVE DESCRIPTION

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☐ ALLEGED

None found by this investigation.

01 ☐ K. DAMAGE TO FAUNA
04 NARRATIVE DESCRIPTION (Include name(s) of species)

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☐ ALLEGED

None found by this investigation.

01 ☐ L. CONTAMINATION OF FOOD CHAIN
04 NARRATIVE DESCRIPTION

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☐ ALLEGED

None found by this investigation.

01 ☐ M. UNSTABLE CONTAINMENT OF WASTES
(Spills/runoff/standing liquids/leaking drums)

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☐ ALLEGED

03 POPULATION POTENTIALLY AFFECTED: _____ 04 NARRATIVE DESCRIPTION

Residual waste stored in piles; company records indicate that this waste is not hazardous as defined by RCRA.

01 ☒ N. DAMAGE TO OFFSITE PROPERTY
04 NARRATIVE DESCRIPTION

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☒ ALLEGED

Marietta Borough has received complaints from nearby residences that air emissions from the plant are corroding the paint off their houses.

01 ☐ O. CONTAMINATION OF SEWERS, STORM DRAINS, WWTPs
04 NARRATIVE DESCRIPTION

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☐ ALLEGED

None found by this investigation.

01 ☐ P. ILLEGAL/UNAUTHORIZED DUMPING
04 NARRATIVE DESCRIPTION

02 ☐ OBSERVED (DATE: _____) ☐ POTENTIAL ☐ ALLEGED

None found by this investigation.

05 DESCRIPTION OF ANY OTHER KNOWN, POTENTIAL, OR ALLEGED HAZARDS

Alleged air emissions may contain Cd and Pb; may contaminate surface water, soil, or be inhaled directly.

III. TOTAL POPULATION POTENTIALLY AFFECTED: _____

IV. COMMENTS

Waste handled in the unlined surface impoundments was no hazardous (as defined by RCRA) according to company records.

V. SOURCES OF INFORMATION (Cite specific references, e. g., state files, sample analysis, reports)

See sections 7,8,9,10,11,12,13.

APPENDIX

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I. FEEDSTOCKS

CAS Number	Chemical Name	CAS Number	Chemical Name	CAS Number	Chemical Name
1. 7664-41-7	Ammonia	14. 1317-38-0	Cupric Oxide	27. 7778-50-9	Potassium Dichromate
2. 7440-36-0	Antimony	15. 7758-98-7	Cupric Sulfate	28. 1310-58-3	Potassium Hydroxide
3. 1309-64-4	Antimony Trioxide	16. 1317-39-1	Cuprous Oxide	29. 115-07-1	Propylene
4. 7440-38-2	Arsenic	17. 74-85-1	Ethylene	30. 10588-01-9	Sodium Dichromate
5. 1327-53-3	Arsenic Trioxide	18. 7647-01-0	Hydrochloric Acid	31. 1310-73-2	Sodium Hydroxide
6. 21109-95-5	Barium Sulfide	19. 7664-39-3	Hydrogen Fluoride	32. 7646-78-8	Stannic Chloride
7. 7726-95-6	Bromine	20. 1335-25-7	Lead Oxide	33. 7772-99-8	Stannous Chloride
8. 106-99-0	Butadiene	21. 7439-97-6	Mercury	34. 7664-93-9	Sulfuric Acid
9. 7440-43-9	Cadmium	22. 74-82-8	Methane	35. 108-88-3	Toluene
10. 7782-50-5	Chlorine	23. 91-20-3	Napthalene	36. 1330-20-7	Xylene
11. 12737-27-8	Chromite	24. 7440-02-0	Nickel	37. 7646-85-7	Zinc Chloride
12. 7440-47-3	Chromium	25. 7697-37-2	Nitric Acid	38. 7733-02-0	Zinc Sulfate
13. 7440-48-4	Cobalt	26. 7723-14-0	Phosphorus		

II. HAZARDOUS SUBSTANCES

CAS Number	Chemical Name	CAS Number	Chemical Name	CAS Number	Chemical Name
1. 75-07-0	Acetaldehyde	47. 1303-33-9	Arsenic Trisulfide	92. 142-71-2	Cupric Acetate
2. 64-19-7	Acetic Acid	48. 542-62-1	Barium Cyanide	93. 12002-03-8	Cupric Acetoarsenite
3. 108-24-7	Acetic Anhydride	49. 71-43-2	Benzene	94. 7447-39-4	Cupric Chloride
4. 75-86-5	Acetone Cyanohydrin	50. 65-85-0	Benzoic Acid	95. 3251-23-8	Cupric Nitrate
5. 506-96-7	Acetyl Bromide	51. 100-47-0	Benzonitrile	96. 5893-66-3	Cupric Oxalate
6. 75-36-5	Acetyl Chloride	52. 98-88-4	Benzoyl Chloride	97. 7758-98-7	Cupric Sulfate
7. 107-02-8	Acrolein	53. 100-44-7	Benzyl Chloride	98. 10380-29-7	Cupric Sulfate Ammoniated
8. 107-13-1	Acrylonitrile	54. 7440-41-7	Beryllium	99. 815-82-7	Cupric Tartrate
9. 124-04-9	Adipic Acid	55. 7787-47-5	Beryllium Chloride	100. 506-77-4	Cyanogen Chloride
10. 309-00-2	Aldrin	56. 7787-49-7	Beryllium Fluoride	101. 110-82-7	Cyclohexane
11. 10043-01-3	Aluminum Sulfate	57. 13597-99-4	Beryllium Nitrate	102. 94-75-7	2,4-D Acid
12. 107-18-6	Allyl Alcohol	58. 123-86-4	Butyl Acetate	103. 94-11-1	2,4-D Esters
13. 107-05-1	Allyl Chloride	59. 84-74-2	n-Butyl Phthalate	104. 50-29-3	DDT
14. 7664-41-7	Ammonia	60. 109-73-9	Butylamine	105. 333-41-5	Diazinon
15. 631-61-8	Ammonium Acetate	61. 107-92-6	Butyric Acid	106. 1918-00-9	Dicamba
16. 1863-63-4	Ammonium Benzoate	62. 543-90-8	Cadmium Acetate	107. 1194-65-6	Dichlobenil
17. 1066-33-7	Ammonium Bicarbonate	63. 7789-42-6	Cadmium Bromide	108. 117-80-6	Dichlone
18. 7789-09-5	Ammonium Bichromate	64. 10108-64-2	Cadmium Chloride	109. 25321-22-6	Dichlorobenzene (all isomers)
19. 1341-49-7	Ammonium Bifluoride	65. 7778-44-1	Calcium Arsenate	110. 266-38-19-7	Dichloropropane (all isomers)
20. 10192-30-0	Ammonium Bisulfite	66. 52740-16-6	Calcium Arsenite	111. 26952-23-8	Dichloropropene (all isomers)
21. 1111-78-0	Ammonium Carbamate	67. 75-20-7	Calcium Carbide	112. 8003-19-8	Dichloropropene-
22. 12125-02-9	Ammonium Chloride	68. 13765-19-0	Calcium Chromate		Dichloropropane Mixture
23. 7788-98-9	Ammonium Chromate	69. 592-01-8	Calcium Cyanide	113. 75-99-0	2-2-Dichloropropionic Acid
24. 3012-65-5	Ammonium Citrate, Dibasic	70. 26264-06-2	Calcium Dodecylbenzene Sulfonate	114. 62-73-7	Dichlorvos
25. 13826-83-0	Ammonium Fluoborate			115. 60-57-1	Dieldrin
26. 12125-01-8	Ammonium Fluoride	71. 7778-54-3	Calcium Hypochlorite	116. 109-89-7	Diethylamine
27. 1336-21-6	Ammonium Hydroxide	72. 133-06-2	Captan	117. 124-40-3	Dimethylamine
28. 6009-70-7	Ammonium Oxalate	73. 63-25-2	Carbaryl	118. 25154-54-5	Dinitrobenzene (all isomers)
29. 16919-19-0	Ammonium Silicofluoride	74. 1563-66-2	Carbofuran	119. 51-28-5	Dinitrophenol
30. 7773-06-0	Ammonium Sulfamate	75. 75-15-0	Carbon Disulfide	120. 25321-14-6	Dinitrotoluene (all isomers)
31. 12135-76-1	Ammonium Sulfide	76. 56-23-5	Carbon Tetrachloride	121. 85-00-7	Diquat
32. 10196-04-0	Ammonium Sulfite	77. 57-74-9	Chlordane	122. 298-04-4	Disulfoton
33. 14307-43-8	Ammonium Tartrate	78. 7782-50-5	Chlorine	123. 330-54-1	Diuron
34. 1762-95-4	Ammonium Thiocyanate	79. 108-90-7	Chlorobenzene	124. 27176-87-0	Dodecylbenzenesulfonic Acid
35. 7783-18-8	Ammonium Thiosulfate	80. 67-66-3	Chloroform	125. 115-29-7	Endosulfan (all isomers)
36. 628-63-7	Amyl Acetate	81. 7790-94-5	Chlorosulfonic Acid	126. 72-20-8	Endrin and Metabolites
37. 62-53-3	Aniline	82. 2921-88-2	Chlorpyrifos	127. 106-89-8	Epichlorohydrin
38. 7647-18-9	Antimony Pentachloride	83. 1066-30-4	Chromic Acetate	128. 563-12-2	Ethion
39. 7789-61-9	Antimony Tribromide	84. 7738-94-5	Chromic Acid	129. 100-41-4	Ethyl Benzene
40. 10025-91-9	Antimony Trichloride	85. 10101-53-8	Chromic Sulfate	130. 107-15-3	Ethylendiamine
41. 7783-56-4	Antimony Trifluoride	86. 10049-05-5	Chromous Chloride	131. 106-93-4	Ethylene Dibromide
42. 1309-64-4	Antimony Trioxide	87. 544-18-3	Cobaltous Formate	132. 107-06-2	Ethylene Dichloride
43. 1303-32-8	Arsenic Disulfide	88. 14017-41-5	Cobaltous Sulfamate	133. 60-00-4	EDTA
44. 1303-28-2	Arsenic Pentoxide	89. 56-72-4	Coumaphos	134. 1185-57-5	Ferric Ammonium Citrate
45. 7784-34-1	Arsenic Trichloride	90. 1319-77-3	Cresol	135. 2944-67-4	Ferric Ammonium Oxalate
46. 1327-53-3	Arsenic Trioxide	91. 4170-30-3	Crotonaldehyde	136. 7705-08-0	Ferric Chloride

II. HAZARDOUS SUBSTANCES

CAS Number	Chemical Name	CAS Number	Chemical Name	CAS Number	Chemical Name
137. 7783-50-8	Ferric Fluoride	192. 74-89-5	Monomethylamine	249. 7632-00-0	Sodium Nitrate
138. 10421-48-4	Ferric Nitrate	193. 300-76-5	Naled	250. 7558-79-4	Sodium Phosphate, Dibasic
139. 10028-22-5	Ferric Sulfate	194. 91-20-3	Naphthalene	251. 7601-54-9	Sodium Phosphate, Tribasic
140. 10045-89-3	Ferrous Ammonium Sulfate	195. 1338-24-5	Naphthenic Acid	252. 10102-18-8	Sodium Selenite
141. 7758-94-3	Ferrous Chloride	196. 7440-02-0	Nickel	253. 7789-06-2	Strontium Chromate
142. 7720-78-7	Ferrous Sulfate	197. 15699-18-0	Nickel Ammonium Sulfate	254. 57-24-9	Strychnine and Salts
143. 206-44-0	Fluoranthene	198. 37211-05-5	Nickel Chloride	255. 100-420-5	Styrene
144. 50-00-0	Formaldehyde	199. 12054-48-7	Nickel Hydroxide	256. 12771-08-3	Sulfur Monochloride
145. 64-18-6	Formic Acid	200. 14216-75-2	Nickel Nitrate	257. 7664-93-9	Sulfuric Acid
146. 110-17-8	Fumaric Acid	201. 7786-81-4	Nickel Sulfate	258. 93-76-5	2,4,5-T Acid
147. 98-01-1	Furfural	202. 7697-37-2	Nitric Acid	259. 2008-46-0	2,4,5-T Amines
148. 86-50-0	Guthion	203. 98-95-3	Nitrobenzene	260. 93-79-8	2,4,5-T Esters
149. 76-44-8	Heptachlor	204. 10102-44-0	Nitrogen Dioxide	261. 13560-99-1	2,4,5-T Salts
150. 118-74-1	Hexachlorobenzene	205. 25154-55-6	Nitrophenol (all isomers)	262. 93-72-1	2,4,5-TP Acid
151. 87-68-3	Hexachlorobutadiene	206. 1321-12-6	Nitrotoluene	263. 32534-95-5	2,4,5-TP Acid Esters
152. 67-72-1	Hexachloroethane	207. 30525-89-4	Paraformaldehyde	264. 72-54-8	TDE
153. 70-30-4	Hexachlorophene	208. 56-38-2	Parathion	265. 95-94-3	Tetrachlorobenzene
154. 77-47-4	Hexachlorocyclopentadiene	209. 608-93-5	Pentachlorobenzene	266. 127-18-4	Tetrachloroethane
155. 7647-01-0	Hydrochloric Acid (Hydrogen Chloride)	210. 87-86-5	Pentachlorophenol	267. 78-00-2	Tetraethyl Lead
156. 7664-39-3	Hydrofluoric Acid (Hydrogen Fluoride)	211. 85-01-8	Phenanthrene	268. 107-49-3	Tetraethyl Pyrophosphate
157. 74-90-8	Hydrogen Cyanide	212. 108-95-2	Phenol	269. 7446-18-6	Thallium (I) Sulfate
158. 7783-06-4	Hydrogen Sulfide	213. 75-44-5	Phosgene	270. 108-88-3	Toluene
159. 78-79-5	Isoprene	214. 7664-38-2	Phosphoric Acid	271. 8001-35-2	Toxaphene
160. 42504-46-1	Isopropanolamine	215. 7723-14-0	Phosphorus	272. 12002-48-1	Trichlorobenzene (all isomers)
	Dodecylbenzenesulfonate	216. 10025-87-3	Phosphorus Oxychloride	273. 52-68-6	Trichlorfon
161. 115-32-2	Kelthane	217. 1314-80-3	Phosphorus Pentasulfide	274. 25323-89-1	Trichloroethane (all isomers)
162. 143-50-0	Kepone	218. 7719-12-2	Phosphorus Trichloride	275. 79-01-6	Trichloroethylene
163. 301-04-2	Lead Acetate	219. 7784-41-0	Potassium Arsenate	276. 25167-82-2	Trichlorophenol (all isomers)
164. 3687-31-8	Lead Arsenate	220. 10124-50-2	Potassium Arsenite	277. 27323-41-7	Triethanolamine
165. 7758-95-4	Lead Chloride	221. 7778-50-9	Potassium Bichromate		Dodecylbenzenesulfonate
166. 13814-96-5	Lead Fluoborate	222. 7789-00-6	Potassium Chromate	278. 121-44-8	Triethylamine
167. 7783-46-2	Lead Fluoride	223. 7722-64-7	Potassium Permanganate	279. 75-50-3	Trimethylamine
168. 10101-63-0	Lead Iodide	224. 2312-35-8	Propargite	280. 541-09-3	Uranyl Acetate
169. 18256-98-9	Lead Nitrate	225. 79-09-4	Propionic Acid	281. 10102-06-4	Uranyl Nitrate
170. 7428-48-0	Lead Stearate	226. 123-62-6	Propionic Anhydride	282. 1314-62-1	Vanadium Pentoxide
171. 15739-80-7	Lead Sulfate	227. 1336-36-3	Polychlorinated Biphenyls	283. 27774-13-6	Vanadyl Sulfate
172. 1314-87-0	Lead Sulfide	228. 151-50-8	Potassium Cyanide	284. 108-05-4	Vinyl Acetate
173. 592-87-0	Lead Thiocyanate	229. 1310-58-3	Potassium Hydroxide	285. 75-35-4	Vinylidene Chloride
174. 58-89-9	Lindane	230. 75-56-9	Propylene Oxide	286. 1300-71-6	Xylenol
175. 14307-35-8	Lithium Chromate	231. 121-29-9	Pyrethrins	287. 557-34-6	Zinc Acetate
176. 121-75-5	Malthion	232. 91-22-5	Quinoline	288. 52628-25-8	Zinc Ammonium Chloride
177. 110-16-7	Maleic Acid	233. 108-46-3	Resorcinol	289. 1332-07-6	Zinc Borate
178. 108-31-6	Maleic Anhydride	234. 7446-08-4	Selenium Oxide	290. 7699-45-8	Zinc Bromide
179. 2032-65-7	Mercaptodimethur	235. 7761-88-8	Silver Nitrate	291. 3486-35-9	Zinc Carbonate
180. 592-04-1	Mercuric Cyanide	236. 7631-89-2	Sodium Arsenate	292. 7646-85-7	Zinc Chloride
181. 10045-94-0	Mercuric Nitrate	237. 7784-46-5	Sodium Arsenite	293. 557-21-1	Zinc Cyanide
182. 7783-35-9	Mercuric Sulfate	238. 10588-01-9	Sodium Bichromate	294. 7783-49-3	Zinc Fluoride
183. 592-85-8	Mercuric Thiocyanate	239. 1333-83-1	Sodium Bifluoride	295. 557-41-5	Zinc Formate
184. 10415-75-5	Mercurous Nitrate	240. 7631-90-5	Sodium Bisulfite	296. 7779-86-4	Zinc Hydrosulfite
185. 72-43-5	Methoxychlor	241. 7775-11-3	Sodium Chromate	297. 7779-88-6	Zinc Nitrate
186. 74-93-1	Methyl Mercaptan	242. 143-33-9	Sodium Cyanide	298. 127-82-2	Zinc Phenolsulfonate
187. 80-62-6	Methyl Methacrylate	243. 25155-30-0	Sodium Dodecylbenzene Sulfonate	299. 1314-84-7	Zinc Phosphide
188. 298-00-0	Methyl Parathion	244. 7681-49-4	Sodium Fluoride	300. 16871-71-9	Zinc Silicofluoride
189. 7786-34-7	Mevinphos	245. 16721-80-5	Sodium Hydrosulfide	301. 7733-02-0	Zinc Sulfate
190. 315-18-4	Mexacarbate	246. 1310-73-2	Sodium Hydroxide	302. 13746-89-9	Zirconium Nitrate
191. 75-04-7	Monoethylamine	247. 7681-52-9	Sodium Hypochlorite	303. 16923-95-8	Zirconium Potassium Fluoride
		248. 124-41-4	Sodium Methylate	304. 14644-61-2	Zirconium Sulfate
				305. 10026-11-6	Zirconium Tetrachloride

ORIGINAL
(Red)

Section 3

FIELD TRIP SUMMARY REPORT

ORIGINAL
(Red)

This summary should be prepared in conjunction with the Preliminary Assessment, EPA Form 2070-12.

EPA Case Number PA - 2087

Site Name U.S. Aluminum Lagoons

Site Description

Facility is located at the southwest corner of Marietta Bouough next to the north bank of the Susquehanna River. Facility is a secondary Aluminum Smelting operation; melting scrap Aluminum. Prior to 1975 air emissions were handled by a wet scrubber and waste from this operation was sent to public sewer. Waste from slag washing operation was sent to two unlined dewatering impoundments. In 1975, U.S. Reduction Co. bought U.S. Aluminum. U.S Reduction replaced the wet scrubber with baghouse and also took the two surface impoundments out of service.

Area of site (acres)

Approx. 5 acres

Hazardous portion, if not entire site

Lagoons = 0.25 acre

Description of processes/operations which took place at the site

Facility melted scrap aluminum in furnace. Prior to 1975 air emissions were handled by a wet scrubber; was replaced by a bag house in 1975. Slag from the smelting operation washed with water to remove soluble components; insoluble material was put back into furnace. This recovery operation was replaced with a dry operation at another plant; the slag is shipped to other plant for recovery. The slag washing operation utilized two earthen dewatering impoundments at southeast corner of the property.

Waste handling/disposal practices

Waste from the wet scrubber was sent to the public sewer. Waste from the bag house is sent off site as a hazardous waste. Waste from the slag washing operation was sent to unlined dewatering impoundments; water and soluble components percolated into the surrounding soil; insoluble components were dredged out periodically and disposed of at undetermined location.

Site topography and runoff drainage pathways

Surface water drains onto the site from the north. The immediate vicinity of the site is relatively flat with surface water draining south towards Susquehanna River.

Surface or subsurface drainage areas (leachate) noted?

No.

Odors/stains noted?

No.

Stressed vegetation noted?

No.

Location and description of streams or receiving waters adjacent to site. Include flow direction and observations. Note location on attached map.

Susquehanna River is approx. 100 yd south of the site. The River flows in a west to east direction by the site.

Monitoring wells on site or in vicinity. Note location on attached map.

No.

Population within $\frac{1}{4}$ mile of site: <input type="checkbox"/> 0-10 <input type="checkbox"/> 10-100 <input checked="" type="checkbox"/> greater than 100	Population within 1 mile of site: <input type="checkbox"/> 0-10 <input type="checkbox"/> 10-100 <input type="checkbox"/> 100-1000 <input checked="" type="checkbox"/> greater than 1000
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ORIGINAL
(Red)

Surrounding land use (woodlot, agricultural, recreation, industrial, etc.)	
NORTH <div style="border-bottom: 1px solid black; margin-top: 5px;">Residential</div>	EAST <div style="border-bottom: 1px solid black; margin-top: 5px;">Residential</div>
SOUTH <div style="border-bottom: 1px solid black; margin-top: 5px;">Floodplain; River</div>	WEST <div style="border-bottom: 1px solid black; margin-top: 5px;">Residential Military installation</div>

Municipal water supply within 3-mile radius (note use of surface water and/or wells)
 Two municipal water supply surface intakes downstream on the Susquehanna River:
 Columbia Water Company has surface intake at 2nd St. in Columbia, City of Lancaster
 Water Authority has surface intake just south of Columbia.

Reference:

Domestic wells. Approximate number within $\frac{1}{4}$ mile: None found
 List nearest wells below and show locations on attached map.

Owner/Resident	Address	Phone

Groundwater flow direction, if known

Description of odor/taste problems

State inspection activity (including permits held)
 DER Bureau of Water Quality involved in closure of the surface impoundments in 1970's.

State/Federal/Private remedial activities
 Impoundments closed by U.S. Reduction and are now covered over with concrete by the loading dock.

Additional comments--Further description of site

According to company records (see sections 9,10,11,12) the waste that were put into the surface impoundments were not hazardous as defined by RCRA. The Borough of Marietta has received complaint from nearby residences that air emissions from this facility are corroding the paint off their houses. The waste collected in the baghouse has been found to contain Cd and Pb.

This low ranking was given to this site for the possible air emissions and possible soil & surface water contamination by these emissions (Cd & Pb). An assessment of none would have been given just for the surface impoundments due to the waste being non-hazardous as defined by RCRA; although, contamination of groundwater with residual waste is probable.

SITE CONTACTS

Name and Title	Affiliation	Phone
Thomas Hendon, Dir. Env./Manufacturing Serv.	US Reduction	(800)323-8760
Al Reinhart, Plant Manager	U.S. ALCO	(717)426-1981

See section 7 for additional sources of information.

INSPECTION INFORMATION

Name and title of inspector(s) Thomas Sheehan, Project Officer

Agency Pa. DER, Div. Emergency & Remedial Response Phone number (215)565-1687

Date 3/19/87 Time on site 5 hour

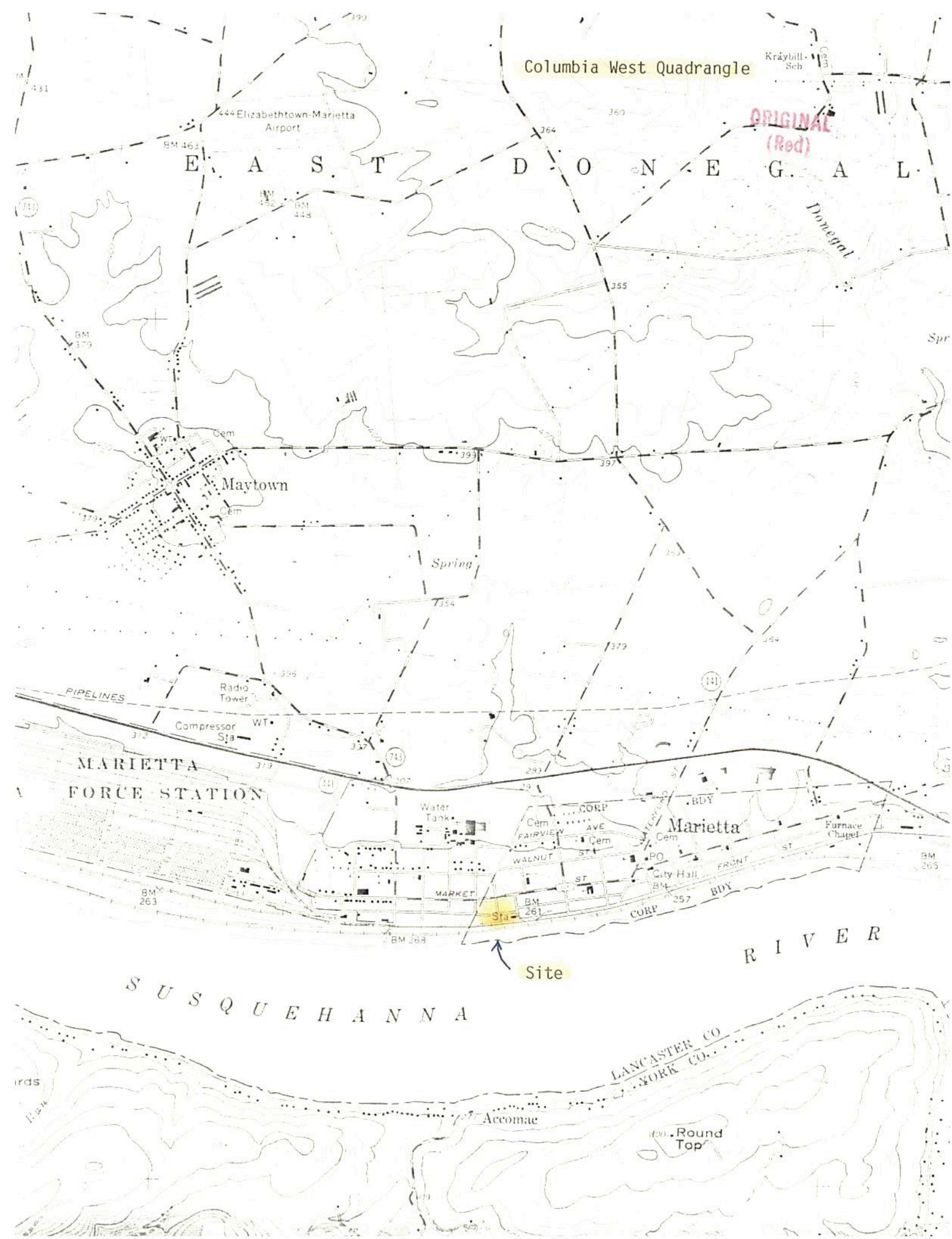
Weather conditions: Clear, sunny, seasonal temperature.

ATTACHMENTS

- o Topographic map identifying site location. Include name of quadrangle map.
- o Site sketch map showing location of monitoring wells, domestic wells, municipal water supplies, and areas of concern (lagoons, leachate seeps, drums, etc.)
- o Any available sampling results or state monitoring data with map showing sample locations.

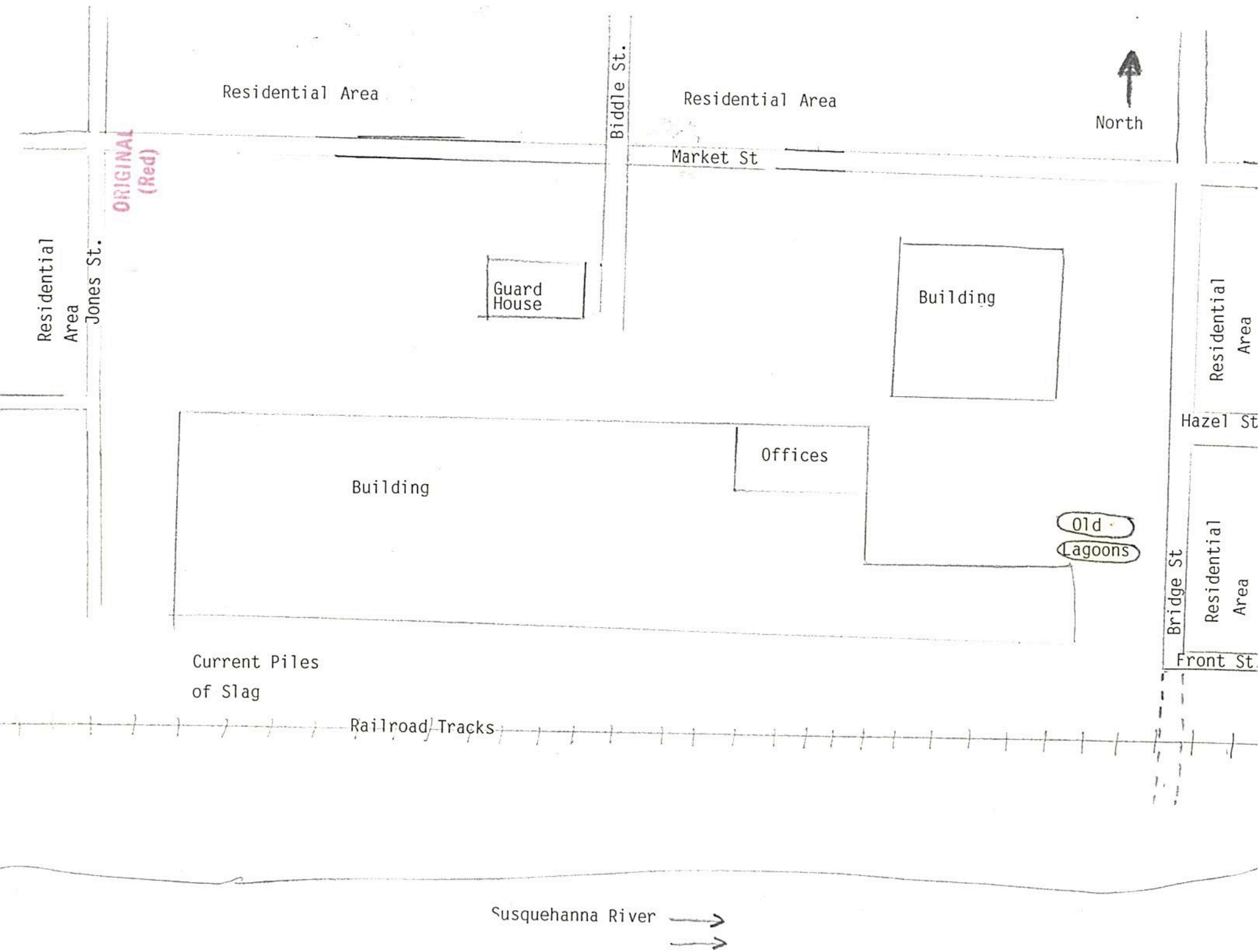
ORIGINAL
(Red)

Section 4



ORIGINAL
(Red)

Section 5



Residential Area

Jones St.

ORIGINAL (Red)

Residential Area

Biddle St.

Residential Area

Market St



Guard House

Building

Residential Area

Hazel St

Building

Offices

Old Lagoons

Residential Area

Bridge St

Front St

Current Piles of Slag

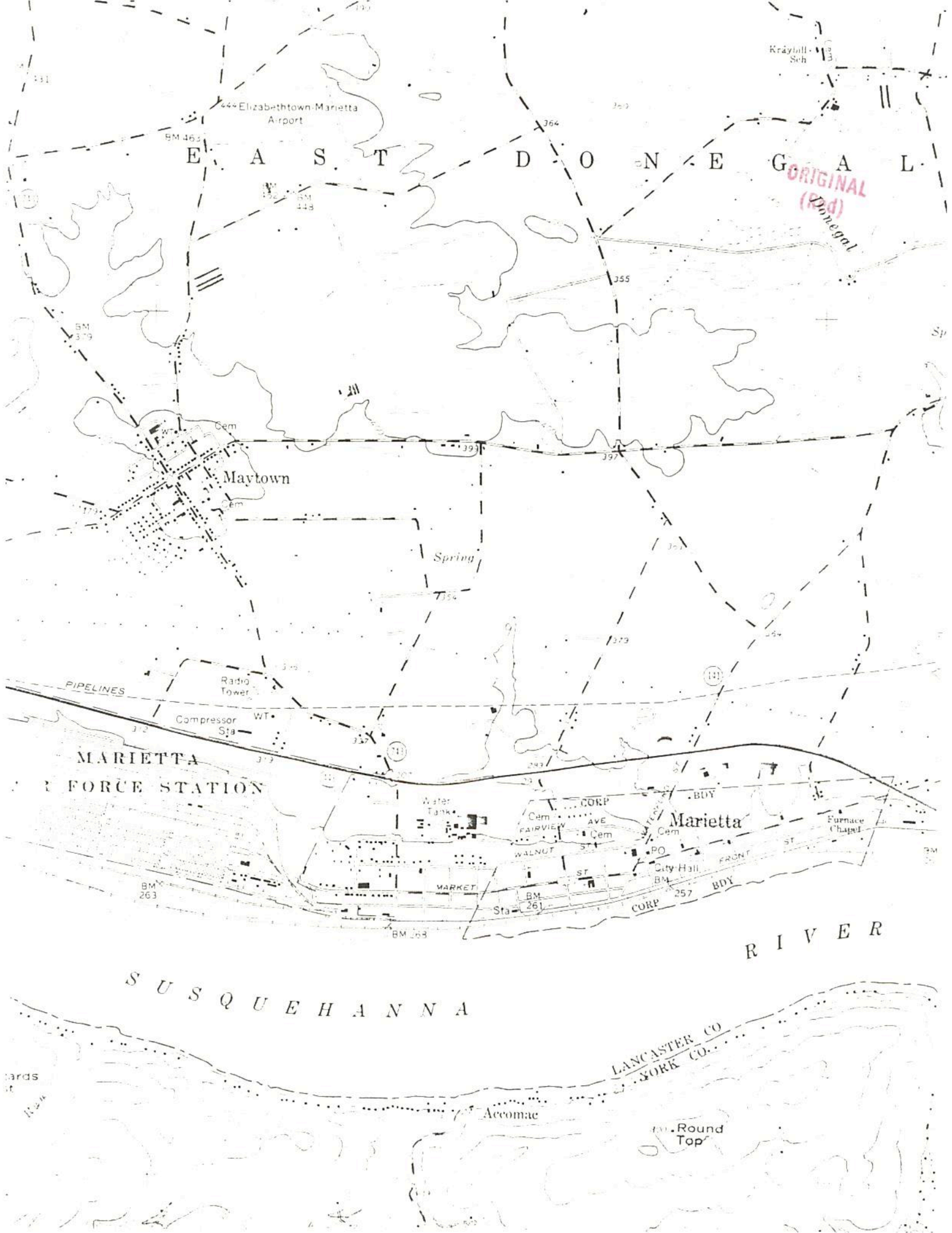
Railroad Tracks

Susquehanna River

ORIGINAL
(Red)

Section 6

Area Serviced by Matietta Gravity Water Company



ORIGINAL
(Dpd)

Elizabethtown-Marietta
Airport

Maytown

MARIETTA
FORCE STATION

Marietta

SUSQUEHANNA

RIVER

LANCASTER CO
YORK CO.

Accomac

Round Top

ORIGINAL
(Red)

Section 7

Sources of Information:

Commonwealth of Pennsylvania
Department of Environmental Resources
Region 3 Files
One Ararat Blvd.
Harrisburg, Pa. 17110

ORIGINAL
(Red)

Recorder of Deeds
Lancaster County Courthouse
Duke & Orange Sts.
Lancaster, Pa. 17603

Lancaster County Planning Commission
Lancaster County Courthouse
Duke & Orange Sts.
Lancaster, Pa. 17603

On site visit 3/19/87 By:
Thomas Sheehan, Project Officer
Commonwealth of Pa. Department of Environmental Resources
Division of Emergency & Remedial Response, Bureau of Waste Management

U.S. ALCO
Hazel & Biddle Sts.
Marietta, Pa. 17547

Marietta Borough
Market Street
Marietta, Pa. 17547
(717) 426- 4143

Marietta Gravity Water Company
Donnegal Insurance Building
Marietta, Pa. 17547
(717) 429-1931

USGS 7.5 Minute Quadrangle
Topographic

Columbia West Quadrangle Rev. 1972

Lancaster City Water Authority
PO Box 1599 Duke Street
Lancaster, Pa. 17603

Columbia Water Company
220 Locust Street
Columbia, Pa.

Sources of Information - People Interviewed:

Nancy Parker, Senior Environmental Planner
Lancaster County Planning Commission
Lancaster County Courthouse
Duke and Orange Sts.
Lancaster, Pa. 17603

ORIGINAL
(Red)

Al Reinhart, Plant Manager
U.S. ALCO (Division of U.S. Reduction)
Hazel and Biddle Streets
Marietta, Pa. 17547
(717)426-1981

Thomas Hendon
Corporate Manager of Environmental Response
U.S. Reduction
Munster, Indiana
1-800-323-8760

William Budding
Administrative Assistant Council
Marietta Bouough
Market Street
Marietta, Pa. 17547
(717)426-1981

Miriam Lenhart. Superintendant
Marietta Gravity Water Company
Donnegal Insurance Building
Matietta, Pa. 17547
(717)429-1931

ORIGINAL
(Red)

Section 8



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL RESOURCES
BUREAU OF WASTE MANAGEMENT

One Ararat Boulevard
Harrisburg, Pennsylvania 17110
(717) 657-4588

December 10, 1985

ORIGINAL
(Red)

Mr. Al Reinhart
Plant Manager
U.S. Aluminum Corporation
P.O. Box 8
Marietta, PA 17547-0008

Re: Wivell Quarry
East Donegal Township
Lancaster County

Dear Mr. Reinhart:

During an investigation of past waste disposal activities at the Wivell Quarry, evidence was uncovered indicating that an industrial waste stream from U.S. Aluminum was deposited here. The following information is requested in order to complete a preliminary assessment of this site.

1. Records of the quantities of waste and dates of deposition.
2. Specific source of the waste and analyses or expected constituents.
3. Identity of the waste transporter, if not U.S. Aluminum.
4. Description of the waste handling or disposal practices employed at the quarry.
5. Copies of any contracts or agreements with the quarry's owner.

Please supply this information by December 20, 1985.

There are several sources of the statutory authority for requesting this information. The Resource Conservation and Recovery Act, 42 U.S.C. Section 6933, authorizes Pennsylvania to obtain information concerning the amount, nature, and toxicity of the hazardous substances which may have been stored or disposed of at any time. The Comprehensive Environmental Response Compensation

72 Good records destroyed

Storage Area - above River

2 of 2

ORIGINAL
(Red)

December 10, 1985

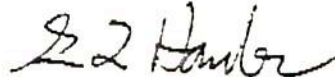
Mr. Al Reinhart

-2-

and Liability Act ("Superfund") also authorizes the Department to obtain this information. Sections 103 and 104 of the Superfund Act, 42 U.S.C. Sections 9603 and 9604 authorize the state to obtain and require persons who have stored or disposed of hazardous substances to furnish information relating to such substances as specified in those sections. Finally, the Pennsylvania Solid Waste Management Act, 35 P.S. Section 6018.104, 6018.502(f) and 6018.608 authorizes the Department to obtain information concerning storage and disposal of solid waste.

If you have any questions concerning this matter, please feel free to contact me.

Sincerely,



Gregory L. Harder
Solid Waste Specialist
Harrisburg Regional Office

GLH:flw

ORIGINAL
(Red)

Section 9

DEPARTMENT OF
ENVIRONMENTAL RESOURCES

U.S. REDUCTION CO.

CC: Thomas Sheehan
4/21/87

2025
175th STREET

APR 24 1987

LANSING, ILLINOIS
60438

(312) 895-9400
TELEX: 206669

ALUMINUM ALLOYS
FOR EVERY PURPOSE

DELAWARE COUNTY OFFICE

ORIGINAL
(Red)

January 2, 1986

Mr. Gregory L. Harder
Commonwealth of Pennsylvania
Department of Environmental Resources
Bureau of Waste Management
One Ararat Boulevard
Harrisburg, PA 17110

Dear Mr. Harder:

This letter is in response to your letter to Mr. Al Reinhart dated December 10, 1985 and our telephone conversation of December 16, 1985 regarding the disposal activities at the Wivell Quarry. We appreciated the extension to January 8, 1986 to respond to your information request.

It is our understanding that the grab sample taken from the Wivell Quarry contained high quantities of total metals (i.e. cadmium, lead, copper, aluminum, magnesium, chromium, iron, manganese, etc...). Also, when the sample was run for E. P. toxicity the only metal that would constitute a potential hazard in accordance with R.C.R.A. was selenium.

You mentioned that there were records showing U. S. Aluminum Corp. disposed of dust in the Wivell Quarry in 1976. The Company has not found any records to indicate that it made waste deposits at the Wivell Quarry.

After the acquisition of U. S. Aluminum Corp. by U. S. Reduction Co., an agreement with the Pennsylvania D.E.R. was entered into to shutdown the wet mill operation along with removal of the material which had accumulated on the company's property from this operation. This material consisted of a dust pile. Presently there are no records to ascertain the disposition of this pile.

If it is assumed for the sake of discussion that some of this dust was disposed of at Wivell Quarry, the information in answer to you questions is as follows:

1. There are no records of the quantity of waste and dates of deposition.

ORIGINAL
(Red)

2. There is no analysis of this material per se (see analysis discussion at end of letter).
3. Identity of the waste transporter is not known.
4. We do not know about the waste handling or disposal practices employed at the Quarry.
5. After a diligent search, we have been unable to find copies of any contract or agreement with the Quarry's owner.

I would like to offer the following background information on the wet mill operation along with analyses of the slags in our industry, and work done with the Aluminum Recycling Association on Secondary Aluminum High Salt Slag which resulted in removing from the R.C.R.A. Hazardous Listing.

WET MILL OPERATION:

O.H. Slag known also as High Salt Slag and sometimes Aluminum Dross Slag is a basic mixture of Aluminum Oxide 40-55%, Sodium Chloride, and Potassium Chloride at 35-40%, and Aluminum Metal at 10-15%. The purpose of the wet mill is to concentrate the aluminum metal so it can be recycled to the furnace for recovery. The wet mill does this by washing/dissolving the soluble sodium and potassium salts freeing up the aluminum and breaking by tumbling and reducing the insoluble oxides to a smaller size fraction that can be carried away with the wash water. The oversize concentrate is screened out and dried. The water effluent with the dissolved salts and suspended solids were discharged to a settling lagoon, where the soluble salts as total dissolved solids percolated through the ground underlying the lagoons. As the lagoons filled up with undissolved suspended solids, they were dredged out. The residue dust was piled until disposed of.

It would be apparent that the brine leaching process would have leached out most of the leachables leaving inert aluminum oxide residue containing a minor concentration of aluminum metal approximating 1-3% by weight.

In my telephone conversation with you, you indicated a R.C.R.A. E.P. toxicity was run on the Quarry sample and the only toxic substance according to R.C.R.A. was Selenium that exceeded the limitations. In all of the R.C.R.A. E.P. toxicity leach tests we've conducted on our O.H. slag, selenium has never been found in any significant concentration.

As you know, there is a trace amount of selenium in our furnace baghouse dust. This is most likely due to concentrating by vaporization.

ORIGINAL
(Red)

at the melting furnace operating at 1450⁰ F and condensing back to a particulate captured by the baghouse. These baghouse dusts analyzed for E.P. toxic metals have never exceeded RCRA for selenium.

The following analytical information is itemized below and enclosed for your records on U. S. Aluminum Corp:

1. Analysis of Secondary Aluminum Smelting Waste Products for U. S. Reduction Co. by Van Note-Harvey 1979(Excerpts of Corporate Report). NOTE: The RCRA proposed limitations during this report is now ten(10) times greater as the promulgated standard.
2. I.U. Conversion study analyses(Excerpts from "Waste Management Assessment for U. S. Reduction Co. Marietta, Pennsylvania 1979). NOTE: The RCRA Standard limitations are ten(10) times greater. Also note that Mix 2 and Mix 8 would have included baghouse dust and other I.U. Conversions waste and/or additives.
3. Aluminum Recycling Associations work and report got the Federal EPA to delist the Secondary Aluminum Industry "High Salt Slag" from the Hazardous Waste Listing.

A copy of this report is enclosed. Note also that this work was done before the final regulations were promulgated, therefore, the limitations then should be multiplied by ten(10) to yield the present standard today.

I hope this information will help you in your preliminary assessment of the Wivell Quarry. If I can be of any further help, please don't hesitate to contact me at (312) 895-9400 ext. 283.

Respectfully,

U. S. REDUCTION CO.


Thomas R. Hendon, P.E.
Director Environmental/Manufacturing
Services

TRH/jah
Enclosures

Handwritten notes:
- 1 copy to [unclear]
- 1 copy to [unclear]
- 1 copy to [unclear]
- 1 copy to [unclear]
- 1 copy to [unclear]

ORIGINAL
(Red)

Section 10

ITEM 1

ORIGINAL
(Red)

ANALYSIS OF SECONDARY ALUMINUM
SMELTING WASTE PRODUCTS
FOR
U. S. REDUCTION COMPANY

Prepared for
U. S. Reduction Company
East Chicago, Indiana 46312

Prepared by
Van Note-Harvey Associates
Consulting Engineers and
Environmental Laboratories
1531 North Main Street
Blacksburg, Virginia 24060

September 20, 1979

TABLE V-1

U. S. Reduction Slag and Dust Waste SamplesORIGINAL
(Red)

LOCATION	TYPE WASTE MATERIAL	PRODUCTION DATA
Marietta, Pennsylvania	High salt slag	Six ladles taken of hot slag from Furnaces 1, 2, and 3 at USALCO. Represents 2,429 lbs. slag. Sent 6/15/79
Fontana, California	High salt slag	Ten ladles of hot slag taken from Furnaces 51 and 52. Represents 12,460 lbs. slag. Sent 6/15/79
Toledo, Ohio	High salt slag	Thirty-five ladles of hot slag taken from 7 alloys on Furnaces 23, 25 and 26. Represents 10,500 lbs. slag. Sent 6/18/79
Alton, Illinois	High salt slag	Twelve ladles of hot slag taken from Furnaces 2, 7 and 8. Represents 12 slag pans or 18,000 lbs. slag. Sent 6/15/79
Alton, Illinois	Mesh dust pile	Composite cross section sample taken by J. Gordon. Sent 7/13/79
East Chicago, Indiana	High salt slag	Ten ladles of hot slag taken from Furnaces 1, 2, and 3, and broken up hot to split on $\frac{1}{2}$ " riffle. Represents 17,500 lbs. slag. Sent 6/13/79
East Chicago, Indiana	Mesh dust, East Chicago plant	Representative composite sample from Lot 386. Represents 100,455 lbs. of slag. Sample weight 2168 grams. Sent 6/14/79
East Chicago, Indiana	Mesh dust, Reynolds-McCook	Representative composite sample of 3 truck lots from primary supplier. Represents 115,390 lbs. of slag. Sample weight 400 grams. Sent 6/14/79
Russellville, Alabama	High salt slag	Twelve ladles taken from Furnaces 36, 37, and 38. Represents 18,000 lbs. of slag. Sent 6/15/79
Russellville, Alabama	Mesh dust, milled 6/14/79	Representative composite sample from Lot 0580 sampled from tote boxes on 6/14/79. Represents 73,739 lbs. of slag.
Russellville, Alabama	Mesh dust, Main Old Pile	Composite sample taken the week of 7/9/79 from old leached dust pile.
Russellville, Alabama	Mesh dust, New Pile	Composite sample taken the week of 7/9/79 from current dust pile.

ORIGINAL
(Red)

TABLE V-2

Comparison of Four Extractions of Alton Mesh Dust Pile

<u>Contaminant</u>	<u>Extract Levels (mg/l)</u>				<u>Mean and Standard Deviation</u>
	<u>Extract #1</u>	<u>Extract #2</u>	<u>Extract #3</u>	<u>Extract #4</u>	
Arsenic	0.001	0.002	<0.001	<0.001	NA
Barium	3.4	0.50	0.70	0.52	1.28 ± 1.42
Cadmium	<0.02	<0.02	<0.02	<0.02	NA
Chromium	0.10	0.10	0.24	0.14	0.10 ± 0.00
Lead	0.30	0.25	0.32	0.24	0.28 ± 0.04
Mercury	0.001	0.001	<0.001	<0.001	NA
Selenium	<0.001	<0.001	<0.001	<0.001	NA
Silver	<0.04	<0.04	<0.04	<0.04	NA
Zinc	7.5	6.0	11.2	7.1	8.10 ± 2.1
Copper	6.8	6.4	10.8	6.4	7.6 ± 2.1
Nickel	0.40	0.20	0.40	0.28	0.32 ± 0.10
Sodium	53	58	14	10	34 ± 25
Potassium	12	15	26	21	19 ± 6
Magnesium	410	160	290	160	255 ± 120
Chloride	70	50	110	80	78 ± 25
Amount of Acetic Acid Required to Stabilize pH (ml)	238	150	154	157	

Note: NA - Not applicable since levels are below detectable limit.

TABLE V-3

Comparison of Three Digested Aliquots of
Original Extract of Alton Mesh Dust Pile

ORIGINAL
(Red)

Contaminant	Extract Levels (mg/l)			Mean and Standard Deviation
	Digestion #1	Digestion #2	Digestion #3	
Arsenic	<0.001	<0.001	<0.001	NA
Barium	3.4	0.9	0.9	1.7 ± 1.4
Cadmium	<0.02	<0.02	<0.02	NA
Chromium	0.16	0.15	0.13	0.15 ± 0.02
Lead	1.20	0.30	0.40	0.6 ± 0.5
Selenium	<0.001	<0.001	<0.001	NA
Silver	<0.04	<0.04	<0.04	NA
Zinc	7.5	7.4	7.2	7.4 ± 0.15
Copper	6.8	7.1	6.7	6.9 ± 0.2
Nickel	0.40	0.40	0.45	0.42 ± 0.03
Sodium	53	44	50	49 ± 5
Potassium	12	14	15	14 ± 1.5
Magnesium	410	200	250	320 ± 80

NA - Not applicable since levels are below detectable limit.

ORIGINAL
(Red)

TABLE V-4

Extraction Procedure Results

Control Sample Test of Leaching from Extraction Equipment

<u>Contaminant</u>	<u>Extract Level.</u> <u>mg/l</u>
Arsenic	<0.001
Barium	<0.25
Cadmium	<0.02
Lead	<0.05
Mercury	<0.001
Selenium	<0.001
Silver	<0.04
Zinc	<0.01
Copper	<0.05
Nickel	<0.05

ORIGINAL
(Red)

TABLE V-6

Extraction Procedure Results

Marietta, Pennsylvania

High Salt Slag

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l</u> X10
Arsenic	0.002	0.50
Barium	2.6	10.0
Cadmium	< 0.02	0.10
Chromium	< 0.05	0.50
Lead	0.06	0.50
Mercury	< 0.001	0.02
Selenium	< 0.001	0.10
Silver	< 0.04	0.50
Zinc	< 0.1	---
Copper	< 0.05	---
Nickel	< 0.05	---
Sodium	4830	---
Potassium	4410	---
Magnesium	530	---
Chloride	9540	---

Note: ---No limit currently specified by EPA.

ORIGINAL
(Red)

TABLE V-7
Extraction Procedure Results

Fontana, California
High Salt Slag

Contaminant	Extract Levels (mg/l)			Allowable Extract Level Under EPA Proposed Regulations, mg/l	X10
	Extract #1	Extract #2	Extract #3		
Arsenic	<0.001	0.001	<0.001	0.50	
Barium	3.3	*	*	10.0	
Cadmium	<0.02	<0.02	<0.02	0.10	
* Chromium	<0.05	*	*	0.50	
Lead	<0.05	*	*	0.50	
Mercury	0.028	<0.001	<0.001	0.02	
Selenium	<0.001	<0.001	<0.001	0.10	
Silver	<0.04	<0.04	<0.04	0.50	
Zinc	0.7	0.2	0.2	---	
Copper	<0.05	<0.05	<0.05	---	
Nickel	<0.05	<0.05	<0.05	---	
Sodium	5600	*	*	---	
Potassium	3730	*	*	---	
Magnesium	990	*	*	---	
Chloride	10,300	*	*	---	

Note: ---No limit currently specified by EPA.
*Parameter not rechecked.

TABLE V-8

Extraction Procedure ResultsORIGINAL
(Red)Toledo, Ohio
High Salt Slag

<u>Contaminant</u>	<u>Extract Level</u> <u>mg/l</u>	<u>Allowable Extract Level</u> <u>Under EPA Proposed</u> <u>Regulations. mg/l</u> X 10
Arsenic	0.003	0.50
Barium	5.0	10.0
Cadmium	<0.02	0.10
Chromium	<0.05	0.50
Lead	0.10	0.50
Mercury	<0.001	0.02
Selenium	<0.001	0.10
Silver	<0.04	0.50
Zinc	1.0	---
Copper	0.10	---
Nickel	0.15	---
Sodium	5390	---
Potassium	3940	---
Magnesium	340	---
Chloride	9500	---

Note: ---No limit currently specified by EPA.
Average value of two separate extracts.

TABLE V-0
Extraction Procedure Results

Alton, Illinois
 High Salt Slag

ORIGINAL
 (Red)

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l X 10</u>
Arsenic	<0.001	0.50
Barium	6.7	10.0
Cadmium	<0.02	0.10
Chromium	0.03	0.50
Lead	0.25	0.50
Mercury	<0.001	0.02
Selenium	<0.001	0.10
Silver	<0.04	0.50
Zinc	5.8	---
Copper	0.07	---
Nickel	0.10	---
Sodium	6800	---
Potassium	4820	---
Magnesium	210	---
Chloride	10,000	---

Note: ---No limit currently specified by EPA.

ORIGINAL
(Red)

TABLE V-10
Extraction Procedure Results

Alton, Illinois

Mesh Dust Pile

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l X 10</u>
Arsenic	<0.001	0.50
Barium	3.4	10.0
Cadmium	<0.02	0.10
Chromium	0.10	0.50
Lead	0.30	0.50
Mercury	0.001	0.02
Selenium	<0.001	0.10
Silver	<0.04	0.50
Zinc	7.5	---
Copper	6.5	---
Nickel	0.4	---
Sodium	53	---
Potassium	12	---
Magnesium	410	---
Chloride	70	---
Sulfate	136	---
Total Dissolved Solids	2910	---

Note: ---No limit currently specified by EPA.
Average of four separate extracts.

TABLE V-11
Extraction Procedure Results

East Chicago, Indiana
 High Salt Slag

ORIGINAL
 (Red)

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l X 10</u>
Arsenic	<0.001	0.50
Barium	1.8	10.0
Cadmium	<0.02	0.10
Chromium	0.05	0.50
Lead	0.2	0.50
Mercury	<0.001	0.02
Selenium	<0.001	0.10
Silver	<0.04	0.50
Zinc	10.0	---
Copper	0.5	---
Nickel	0.2	---
Sodium	4710	---
Potassium	3440	---
Magnesium	300	---
Chloride	7100	---

Note: ---No limit currently specified by EPA.

TABLE V-12

(Red)

Extraction Procedure Results

East Chicago, Indiana

Mesh Dust

-East Chicago Plant-

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l X 10</u>
Arsenic	0.004	0.50
Barium	7.3	10.0
Cadmium	< 0.02	0.10
Chromium	< 0.05	0.50
Lead	< 0.05	0.50
Mercury	0.002	0.02
Selenium	< 0.001	0.10
Silver	< 0.04	0.50
Zinc	5.2	---
Copper	0.15	---
Nickel	0.10	---
Sodium	4050	---
Potassium	4020	---
Magnesium	230	---
Chloride	10.000	---

Note: ---No limit currently specified by EPA.

TABLE V-13

Extraction Procedure Results

East Chicago, Indiana

Mesh Dust

-Reynolds-McCook-

ORIGINAL
(Red)

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l</u> $\times 10$
Arsenic	<0.001	0.50
Barium	0.7	10.0
Cadmium	<0.02	0.10
Chromium	<0.05	0.50
Lead	<0.05	0.50
Mercury	<0.001	0.02
Selenium	<0.001	0.10
Silver	<0.04	0.50
Zinc	11.6	---
Copper	0.38	---
Nickel	<0.05	---
Sodium	815	---
Potassium	482	---
Magnesium	780	---
Chloride	1520	---

Note: ---No limit currently specified by EPA.

ORIGINAL
(Red)

TABLE V-14
Extraction Procedure Results

Russellville, Alabama
High Salt Slag

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations, mg/l</u> X 10
Arsenic	< 0.001	0.50
Barium	2.2	10.0
Cadmium	< 0.02	0.10
Chromium	0.15	0.50
Lead	0.15	0.50
Mercury	0.002	0.02
Selenium	< 0.001	0.10
Silver	< 0.04	0.50
Zinc	1.7	---
Copper	0.05	---
Nickel	0.05	---
Sodium	5700	---
Potassium	4000	---
Magnesium	110	---
Chloride	10,000	---

Note: ---No limit currently specified by EPA.

TABLE V-15
Extraction Procedure Results

Russellville, Alabama

Mesh Dust

-MILLED 6/14/70-

ORIGINAL
 (Red)

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations, mg/l</u> X 10
Arsenic	< 0.001	0.50
Barium	3.3	10.0
Cadmium	< 0.02	0.10
Chromium	< 0.05	0.50
Lead	0.25	0.50
Mercury	< 0.001	0.02
Selenium	< 0.001	0.10
Silver	< 0.04	0.50
Zinc	2.3	---
Copper	0.27	---
Nickel	0.12	---
Sodium	4260	---
Potassium	4110	---
Magnesium	100	---
Chloride	8600	---

Note: ---No limit currently specified by EPA.

ORIGINAL
(Red)

TABLE V-10
Extraction Procedure Results

Russellville, Alabama

Mesh Dust

-Main Old Pile-

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations, mg/l</u> <u>X10</u>
Arsenic	0.002	0.50
Barium	1.1	10.0
Cadmium	0.056	0.10
Chromium	< 0.05	0.50
Lead	0.10	0.50
Mercury	0.003	0.02
Selenium	< 0.001	0.10
Silver	< 0.04	0.50
Zinc	2.2	---
Copper	4.1	---
Nickel	0.02	---
Sodium	320	---
Potassium	223	---
Magnesium	240	---
Chloride	430	---

Note: ---No limit currently specified by EPA.

TABLE V-17
Extraction Procedure Results

ORIGINAL
 (Red)

Russellville, Alabama

Mesh Dust

-New Pile-

<u>Contaminant</u>	<u>Extract Level mg/l</u>	<u>Allowable Extract Level Under EPA Proposed Regulations. mg/l</u> X 10
Arsenic	< 0.001	0.50
Barium	1.7	10.0
Cadmium	< 0.02	0.10
Chromium	< 0.05	0.50
Lead	0.2	0.50
Mercury	0.001	0.02
Selenium	< 0.001	0.10
Silver	< 0.04	0.50
Zinc	4.2	---
Copper	9.1	---
Nickel	0.25	---
Sodium	485	---
Potassium	105	---
Magnesium	135	---
Chloride	700	---

Note: ---No limit currently specified by EPA.

ORIGINAL
(Red)

Section 11

ITEM 2

ORIGINAL
(Red)

WASTE MANAGEMENT ASSESSMENT
FOR
U.S. REDUCTION COMPANY
MARIETTA, PENNSYLVANIA

IU Conversion Systems, Inc.
115 Gibraltar Road
Horsham, Pa. 19044

TABLE V
ASTM (A) LEACHATE ANALYSIS

ORIGINAL
(Red)

Parameter	Baghouse Dust	MgCl ₂ Slag	FCE(OH) Slag	Mix 2	Mix 8	RCRA Standard X 10
pH	4.2	10.1	9.9	8.5	6.89	-
TDS	108,476	28,648	162,197	15,030	96,700	-
Ag	.25	<.05	.05	<.05	.14	0.50
As	.44	.02	.02	.01	.21	0.50
Ba	<.10	<.10	<.10	<.10	.70	10.0
Cd	45.0*	<.01	<.01	<.01	5.40*	0.10
Cr	0.23	<.05	<.05	<.05	.10	0.50
Cu	-	-	-	-	.25	-
Fe	-	-	-	-	.69	-
Hg	.0020	<.0010	<.0010	<.0010	.001	0.02
Mn	-	-	-	-	3.07	-
Pb	17.6*	<.05	<.05	<.05	1.28*	0.50
Se	<.01	<.01	.01	.13*	<.05	0.10
Zn	-	-	-	-	1.26	-

Results reported in ppm except pH

* Exceeds RCRA Standard for Toxic Waste

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ORIGINAL
(Red)

Section 12

ORIGINAL
(Red)

ITEM 3

FILE 202

Statement of the Aluminum Recycling Association
In Response to a Notice of Proposed
Rule-Making Under Section 3001 of the
Solid Waste Disposal Act, As Amended
by the Resource Conservation and
Recovery Act of 1976.

Submitted to the Office of Solid Waste
U.S. Environmental Protection Agency
Washington, D.C. 20460

March 16, 1979


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Executive Director
Aluminum Recycling Association
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Washington, D.C. 20006
(202) 785-0550

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The Aluminum Recycling Association represents most of the production capacity of the aluminum recycling firms in this country. Member companies range from divisions of some of the nation's largest companies to medium-sized and small, family-owned businesses. Over 5,000 people are employed in the nearly 45 industrial plants operated by these firms.

One thing in common to these member firms is their commitment to maximizing the useful life of the world's steadily diminishing mineral reserves through the recycling of aluminum. As such, the values of the industry are fully consonant with the goals of the Resource Conservation and Recovery Act: mineral recovery through recycling, environmental protection through conservation of virgin mineral sources, and energy conservation and economic benefits through re-use of existing sources.

Section 1002 of the Act, 42 U.S.C. 6901, provides in part:

"(c) Materials.--The congress finds with respect to materials, that--

"(1) millions of tons of recoverable material which could be used are needlessly buried each year;

"(2) methods are available to separate usable materials from solid waste; and

"(3) the recovery and conservation of such materials can reduce the dependence of the United States on foreign resources and reduce the deficit in its balance of payments.

"(d) Energy.--The Congress finds with respect to energy, that--

"(1) solid waste represents a potential source of solid fuel, oil, or gas that can be converted into energy;

"(2) the need exists to develop alternative energy sources for public and private consumption in order to reduce our dependence on such sources as petroleum products, natural gas, nuclear and hydroelectric generation; and

"(3) technology exists to produce usable energy from solid waste."

Today, aluminum recycling is one of the pre-eminent environmental industries in the United States. Approximately 75 recycling plants throughout the country re-process aluminum scrap - from industrial waste to used cars - into clean and re-usable metal. Thus, the industry converts what would otherwise constitute

Figure 2.02

a solid waste disposal problem of great magnitude for communities across the land, not to mention an ecological eyesore of gross proportions, into economically, socially and environmentally desirable use. The success of the industry, measured by its annual sales between 700 and 800 million dollars, exposes the myth that the economy and the environment are mutually exclusive values.

Most of the recycling plants in operation today utilize only high-grade aluminum scrap with little attendant waste. However, between 25 and 35% of total secondary aluminum produced in this country each year involves the recovery of low-grade aluminum scrap through a process known as dross smelting. Recycling of the low-grade scrap, which generally contains between 10 and 30% aluminum, requires a two-step smelting process to maximize the metal recovery. The original smelting, which is performed in reverberatory furnaces, recovers approximately 75% of the aluminum content in the scrap; the dross waste is itself later recycled in a second process which increases the metal recovery to approximately 96-97%. A few plants, which generally utilize the lowest grade aluminum scrap, use rotary furnaces; the rotary process is similar to the reverberatory, except that generally only one recycling is necessary to produce between 95-96% metal recovery. The rotary process also produces a dross slag concentrated in larger-sized aggregate chunks than the more traditional reverberatory process. In both processes, fluxing agents and alloying agents are charged with the scrap and later recovered by dissolution in water or as a flux salt. Much of this is later recycled as a steel melting flux cover agent, while other additional material is sold to the cement industry. The major source of solid waste arises from both the impure constituents in the enriched dross and the salt flux used in the smelting process. Arguably the aluminum dross smelting process is among the most environmentally laudable, in that it results in the valuable mineral recovery of what clearly would otherwise line our waste land-fills, not to mention our roadsides.

The environmental pre-eminence of the industry, however, is threatened by the recent proposed rules issued by EPA pursuant to Sections 3001, 3002 and 3004 of the Solid Waste Disposal Act, as amended by the Resource Conservation and Recovery Act. These proposed rules, as explained below, incorrectly classify secondary aluminum dross smelting as an industrial process which results in the generation of hazardous waste (high salt slag plant residue). As a listed "hazardous waste", the proposed rules, if approved, will subject the industry to prohibitively expensive regulation such as to result in significant recycling plant closures and, thereby, a net decrease in overall environmental benefit.

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(Red)

FIGURE 2.02

Section 1004(5) of the Act, 42 U.S.C. 6903, defines "hazardous waste" as:

A solid waste, or combination of solid wastes, which because of its quantity, concentration, or physical, chemical or infectious characteristics may--

(a) cause or significantly contribute to an increase in mortality or an increase in serious irreversible, or incapacitating reversible, illness; or

(b) pose a substantial present or potential hazard to human health or the environment when improperly treated, stored, transported, or disposed of, or otherwise managed.

In order to provide guidance to producers as to whether their waste is hazardous, Section 3001(a) of the Act, 42 U.S.C. 6921, authorizes the Administrator of EPA to promulgate rules to identify the criteria for identifying the characteristics of and for listing hazardous waste. Section 3001(b) then provides two mechanisms for determining whether a waste is hazardous: a set of characteristics of waste and a list of particular hazardous wastes.

In its proposed rules, EPA has identified several characteristics of hazardous waste (ignitability, corrosivity, toxicity, radioactivity, infectiousness, phytotoxicity, and teratogenicity and mutagenicity) and has set scientific standards respectively. A waste is identified as hazardous either because it exhibits one of the above characteristics at a level above the set standard or because it appears on the list of hazardous waste. Both particular wastes and sources or classes of waste streams appear on the hazardous waste list. Section 250.12(b) of the proposed rules provides that a solid waste, or source or class of waste be listed if the waste:

- (1) possesses any of the characteristics identified in proposed 40 C.F.R. §250.13, and/or

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extract of which contains certain contaminants at a level equal to or above ten times the EPA National Interim Primary Drinking Water Standards for the respective substances.

- I. Secondary Aluminum Dross Smelting Does Not Produce Contaminants Above the EPA Standards for Hazardous Waste, Does Not Meet the Statutory Definition of Hazardous Waste, And Therefore Should be Taken Off the List of Hazardous Wastes.

Section 250.14 of the proposed rules provides that a listed hazardous waste shall not be considered hazardous if it can be demonstrated, pursuant to procedures under Section 250.15, that the Administrator's basis for listing the waste does not meet the criteria for listing under Section 250.12(b). The Aluminum Recycling Association recently contracted with Herron Testing Laboratories, Inc. of Cleveland, Ohio, for analysis of a representative sampling of high salt slag plant residue from five aluminum recycling plants utilizing dross smelting reprocessing procedures. The overwhelming weight of evidence from this analysis indicates that the waste generated by secondary aluminum dross smelting does not reach the standards proposed by EPA to establish toxicity. The analysis is appended at the end of this statement.

The data is summarized as follows:

(1) The proposed rules establish a maximum allowable toxicity for silver as 0.50 mg/l in the waste extract. The level of toxicity for the tested samples ranged from a low of less than 0.01 mg/l to a high of 0.08 mg/l, a maximum of 16% of the allowable standard.

(2) The proposed rules establish a maximum allowable toxicity for barium as 10.0 mg/l. The level of toxicity for the tested samples ranged from a low of less than 1.0 mg/l to a high of 5.5, a maximum of 55% of the allowable standard.

(3) The proposed rules establish a toxic standard for cadmium as 0.10 mg/l. The tested samples ranged from a low of 0.03 mg/l to a high of 0.07, a maximum of 73% of the allowable standard.

(4) The proposed rules establish a toxic standard for arsenic as 0.50 mg/l. The tested samples ranged from a low of less than 0.001 mg/l to a high of 0.004, a maximum of .8% of the allowable standard.

(5) The proposed rules establish a toxic standard for mercury as 0.02 mg/l. The tested samples ranged from a low of less than 0.0002 mg/l to a high of 0.0007, a maximum of .035% of the allowable standard.

(6) The proposed rules establish a toxic standard for selenium as 0.10 mg/l. The tested samples uniformly ranged below 0.01 mg/l.

(7) The proposed rules establish a toxic standard for chromium as 0.50 mg/l. The tested samples ranged from a low of less than 0.02 mg/l to a high of 0.13, a maximum of 26% of the allowable standard.

(8) The Proposed rules establish as a toxic standard of 0.50 mg/l for lead. Exclusive of one sample of aluminum scrap waste which is discussed below, the tested samples generally meet the toxic standards by wide margins. While 10 test runs of plant sites A-D averaged less than 0.18 mg/l of lead, or less than 36% of the proposed EPA standard, the first sample taken at Plant E (Lab. No. 7266) tested out at levels significantly higher than the EPA proposed standard. Further inquiry disclosed the following pertinent facts: (1) Plant E utilized a rotary furnace, in contradistinction to Plants A-D, as well as to the vast majority of plants throughout the industry, and, for economic reasons, did not re-process the slag dross produced from the initial smelting. (2) Plant E, like most rotary furnace operations, utilized low-grade aluminum scrap, including high lead content non-magnetic finer of auto-shredded scrap.

The above facts are pertinent because they strongly suggest that the initial sample taken at Plant E is clearly an aberration and should not be taken as representative of an entire industry which generally produces waste well within the EPA proposed guidelines. This conclusion is supported by a second sampling taken at Plant E (Lab. No. L8369), eliminating the non-magnetic auto-shredded scrap. In addition, the new dross was further crushed into -20 mesh, a particle size roughly equivalent to the dross produced in standard reverberatory operations. The retested dross was found to be well within the EPA proposed standards, with the two additional test runs leveling out at 0.11 mg/l and 0.08 mg/l of lead, respectively, or an average of less than 20% of the allowable standard. It is suggested that, were rotary furnace operations, such as Plant E, to process a higher grade of aluminum scrap, or in the alternative, to crush its smelted waste to the same particle size as the slag dross produced from reverberatory operations, they too would consistently meet the proposed EPA criteria.

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Moreover, even EPA's own data does not appear to support listing of the industry as a generator of hazardous waste. The 1977 CALSPAN Study, which served as the basis of EPA's proposed action in this matter, cited the industry as producing high levels of lead and chromium in its waste. However, apparently only one sampling of high salt slag was taken at a single site, which tested out at 0.24 mg/l of lead (less than half of the allowable standard) and 1.5 mg/l of chromium. As discussed above, the Herron Laboratories analysis conducted at five different sites did not disclose a single sample to be above the proposed EPA toxic standard for chromium; in fact, out of 12 separate test runs, the highest concentration of chromium amounted to only 26% of the allowable standard. Clearly, the CALSPAN data, which is taken from a single source and which does not even violate the proposed lead standard, cannot be used to justify regulation of an entire industry.

Finally, it should be emphasized that while rotary furnace operations are the distinct minority in the industry, they perform a valuable environmental and waste recovery function. Utilizing low grade scrap which would otherwise go unrecovered, the Plant E-type rotary operations do the "dirty work" in the industry that no one else would touch. They are also the most marginally profitable. As such, they should be encouraged and given special consideration, not driven out of business by prohibitive regulation.

Clearly the overwhelming weight of the evidence, as indicated by the Herron Laboratories test findings, does not support the proposed EPA finding that the entire secondary aluminum dross smelting industry be listed as a generator of hazardous waste. In the face of this additional technical data, it would be arbitrary and unreasonable to so conclude. The one lab sample which tested above the proposed standard for lead must simply be viewed as an aberration - insufficient by itself to subject an entire industry to costly regulation; the inequity of the result becomes even more compelling when it is recognized that single step rotary furnace operations which utilize low grade aluminum scrap perform a socially and environmentally desirable function which would otherwise be neglected. Accordingly, the ARA respectfully requests that secondary aluminum dross smelting - high salt slag plant residue be taken off of the list of hazardous wastes in any final rules promulgated.

II. The Burden of Compliance With the Hazardous Waste Regulations Would Disrupt the Cost-Effectiveness of Low-Grade Aluminum Recycling, Force Plant Closures and Lay-Off of Employees, Result in Reduced Recycling of Aluminum Scrap, and Reduce Net Environmental Protection.

In 1978, the secondary aluminum industry produced nearly 2.5 billion pounds, or approximately 1.1 million metric tons, of specification aluminum alloy out of industrial and consumer waste scrap. The industry, which accounts for a quarter of the country's aluminum needs, takes billions of pounds of scrap out of the waste streams and recycles it into ingots for later die casting and foundry uses. Recycled aluminum eventually finds itself in manufactured automobile parts, tools, machinery and other consumer goods.

There are important economic environmental and conservation advantages to recycling aluminum. The per unit costs are substantially less than for the production of primary aluminum. By definition, the recycling industry furthers environmental values, by converting ecological eyesores and other waste problems into clean metal and useful products. Moreover, the industry is fully consonant with our national goals of energy conservation, by utilizing only 5% of the energy per unit of aluminum as required by the primary industry.

The secondary aluminum industry also conserves other important raw materials. To produce one ton of primary aluminum, the following materials are required: 4 tons of bauxite, 1000 pounds of soda, 250 pounds of lime, 1500 pounds of petroleum coke and pitch, 60 pounds of cryolite, 80 pounds of aluminum fluoride, and 14,000 kilowatts of electricity. To produce one ton of secondary aluminum requires none of the above constituent elements and only 700 kilowatts of electricity.

The environmental efficiency of the industry is further enhanced by the nature of the recycling process. Not only is primary waste and scrap processed, but the resulting waste of the initial recycling in the standard reverberatory operation is itself re-processed in an attempt to maximize aluminum recovery.

As in any industrial process, the recycling of aluminum scrap results in waste, which is called sludge or dross. The dross is composed of the constituent elements of the original scrap, plus aluminum residue which could not be recovered in the initial smelting process. The dross produced by reverberatory furnaces is then further processed to increase the aluminum yield. The secondary dross, together with recovered fluxing and alloying agents, combine to produce a high-salt slag dross residue.

This resulting waste is then stored in large slag piles, most of which are located on the recycling premises. A small percentage of the dross is sold to the cement industry for further productive use, certain flux salts are themselves recycled into steel smelting flux cover agents, and other chemicals are also recovered for later commercial uses. But while the industry is moving towards zero waste recycling, the complete recovery of materials from the dross is neither economically nor technically feasible at the present time.

The amount of unrecovered dross which remains as waste is significant. According to one CALSPAN Study commissioned by EPA, 1400 Kg. of dross waste is produced for every 1000 Kg. of recycled aluminum. Thus the dross waste disposed of in 1978 alone is estimated at 1.5 million metric tons, with accumulated waste stored at approximately 75 plant sites across the United States conservatively estimated at over 10 million metric tons. For example, one company estimates that its 14 acres of dross contains over 160,000 metric tons at one plant site alone, which increases at a rate of 300 metric tons for each day of plant operation.

The cost of compliance with even part of EPA's proposed hazardous waste regulations for the disposal of such large volumes of high-salt slag dross would be prohibitive and would result in significant plant closures and reduced recycling of secondary aluminum. While most dross piles are sited far away from public drinking water sources, few are lined with clay or lime. The cost of constructing lined land fills to meet EPA specifications would vary, depending upon location and the availability of required materials. In South Carolina, where clay is plentiful and land is cheap, one small company has estimated it would cost approximately \$35,000 a year to capitalize and maintain a clay-lined pit for prospective use. In a more typical situation, an Illinois company estimated an annual capital cost of \$200,000 for an EPA-approved pit, without account for increased operating expenditures.

Construction of lined land fills, however, may not be feasible due to flood plain constraints, insufficient land capacity or the inability to meet all of the EPA specifications. In that case, recycling companies would have to find a chemically treated sanitary land fill which would accept their dross. Assuming that such land fills can be located (one plant in California identified such a facility, but was unable to transport the waste due to legal difficulties in crossing state lines), the costs here would be even more prohibitive. Transportation costs alone have been estimated at between \$3.50 and \$11.00 per ton, depending upon distance and mode of transfer; the cost of actually dumping the

gross would of course raise these figures substantially. In the Midwest, for example, plants have been advised of dumping costs at qualified facilities ranging between \$7 and \$30 per ton, exclusive of transportation. The only EPA-qualified land fill in South Carolina offered the recycler in that state a price of \$66 per ton, which calculated to a total disposal cost of \$900,000 a year; the quoted figure would have been more than enough to force the plant to close. Thus if the industry were forced to utilize chemically treated sanitary land fills exclusively, the disposal costs for 1978 alone, at South Carolina prices, could amount to as high as \$75 million.

Removal and disposal of presently stored wastes could add as much as an additional \$666 million, assuming that such land fill capacity could be located. Alternatively, the waste piles can be sealed, but the cost of such a disposal method would also be prohibitive. One plant in California considered having its 14 acre slag pile covered in concrete to avoid the annual maintenance cost. The lowest estimate was over \$1.25 million.

While the above costs by themselves are extraordinarily prohibitive for such large volumes of waste, cost data on complete compliance with all additional proposed hazardous waste regulations is not available at the present time. It is important to note, however, that these costs cannot be considered in a vacuum. The secondary aluminum industry is composed of many small-sized companies dependent on low margin operations for their survival. Despite the recent emphasis on recycling and product conservation, few companies in the last five years have succeeded in making a profit, while most have not; some companies have failed to meet the margin and gone out of business altogether. The cost of compliance with EPA's proposed hazardous waste regulations and the introduction of expensive waste management systems would particularly burden the smaller-sized or marginal companies in the industry. Lacking the capitalization and financial stability of its sister companies in the primary aluminum industry, many ARA plants would simply be forced to stop operations. This conclusion is supported by EPA's own commissioned studies.

A 1973 study on the economic impact of similar proposed regulations, also prepared by the CALSPAN Corporation, concluded that "application of environmental regulations to the industry may increase capital requirements and minimum efficient size to such an extent that some smaller firms may exit from the industry, leading to increased concentration. The same regulations might also serve to raise the capital requirements barrier to entry into the secondary industry."

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EPA's own Draft Economic Impact Analysis, Subtitle C, Resource Conservation and Recovery Act, indicates that the presently proposed regulations would have a significantly adverse economic impact on the secondary aluminum industry. The study, prepared by Arthur D. Little, Inc., estimated that the annual cost of hazardous waste management could range from a low of over \$10 million to a high of approximately \$50 million. The ADL study concluded that industry compliance with the EPA hazardous waste program would result in either "probable" or "likely" plant closures, depending on the severity of the final regulations promulgated.

The evidence, as discussed in Section I, clearly does not justify the listing of the secondary aluminum industry as a generator of hazardous waste. The evidence becomes even more compelling when it is realized that compliance with the proposed regulations would force environmentally desirable companies out of business altogether. Thus the minimal benefits to be gained by subjecting an essentially clean industry to prohibitive regulation would be heavily outweighed by the substantial environmental benefits lost as a result of compliance.

The equities cry out for a more common sensible approach to the industry. Accordingly, the ARA respectfully requests that secondary aluminum dross smelting - high salt slag plant residue be taken off the list of hazardous wastes in any final rules promulgated.

APPENDIX

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Summary of report of
Herron Testing Laboratories, Inc.
Cleveland, Ohio

Environmental Protection Agency (EPA) proposed regulations and guidelines are set forth in detail in the Federal Register of Monday, December 18, 1978 Part IV (Vol. 43, No. 243), pages 58946 thru 59028.

One of the wastes proposed to be hazardous is defined as "Secondary Aluminum Dross Smelting - High Salt Slag Plant Residue", SIC 3341. The basis for the proposed regulation to include this material depends on the amount of toxic elements that could be leached into the environment by natural processes. The proposed regulations list eight toxic metals. The toxic elements (Pg. 58956 in the cited Fed. Reg.) and their not to exceed concentrations are:

<u>Element</u>	<u>Symbol</u>	<u>Not to exceed concentration mg/l in the extract X 10</u>
Arsenic	As	0.50
Barium	Ba	10.0
Cadmium	Cd	0.10
Chromium	Cr	0.50
Lead	Pb	0.50
Mercury	Hg	0.02
Selenium	Se	0.10
Silver	Ag	0.50

Approved methodology as set forth in the Federal Register was followed.

Briefly, the extraction procedure consisted of treating 100 grams of slag with specific amounts of water and acetic acid for 24 hours within specific temperature limits (20° - 40° C). The resulting extract was then analyzed for the previously mentioned toxic elements by atomic absorption spectrophotometry (AA) and are expressed as milligrams per liter (mg/l) in the extract.

Five (5) member companies of the ARA shipped representative samples of their "High Salt Slag Residues" for evaluation.

The five (5) companies were designated by letters A thru E.

Each sample was analyzed at least twice, i.e., extracts were made on two (2) each 100 gram portions and are reported as run 1

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and run 2. In some cases a third run was made and is reported as run 3.

One company (E) when apprised of their slag analysis submitted another sample (E-2) which is a slag from the same process but deleting non-magnetic fines of auto-shredder scrap. Further the dross sample submitted was crushed to -20 mesh, approximately the same particle size as the samples submitted by Plants A thru D.

The analytical data is attached.

March 6, 1979

Company

A

B

(C)

D

Lab No.

L 6323

L 7121

L 7184

L 7194

Run No.

#1

#2

#1

#2

#3

#1

#2

#1

#2

#3

Element Max
allowed in
parentheses

mg/l $\times 10$

Ag (.50)	0.02	0.04	0.08	0.01		0.05	0.08	<0.01	<0.01	
Ba (10.0)	5.5	5.1	1.2	1.7		4.7	3.0	1.0	2.3	
Cd (0.10)	<0.05	<0.05	<0.05	<0.05		<0.05	<0.05	0.03	0.07	
As (0.50)	<0.001	0.002	0.001	0.001		0.002	0.001	<0.001	<0.001	
Hg (0.02)	<0.0002	0.0002	0.0004	0.0003		0.0004	0.0003	0.0004	0.0007	
Se (0.10)	<0.01	<0.01	<0.01	<0.01		<0.01	<0.01	<0.01	<0.01	
Cr (0.50)	0.07	0.07	0.04	0.08		0.02	0.07	<0.02	0.08	
Pb (0.50)	0.06	0.06	0.06	0.45	0.28	<0.05	0.10	<0.05	0.60	0.09

< - less than

Wm L. Lay
3/6/79

HERRON TESTING LABORATORIES, INC.

400 NORTH HIGHWAY 100, SUITE 100, FARMINGTON, CT 06030

TELEPHONE (203) 646-1111 FAX (203) 646-1112

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E

E-2

	<u>L 7266</u>		<u>L 8369</u>	
	<u>#1</u>	<u>#2</u>	<u>#1</u>	<u>#2</u>
Ag	0.05	0.06	0.05	0.04
Ba	<1.0	<1.0	*	*
Cd	<0.05	<0.05	<0.05	<0.05
As	0.003	0.004	0.002	0.001
Hg	0.0004	0.0004	*	*
Se	<0.01	<0.01	<0.01	<0.01
Cr	0.13	0.09	0.11	0.09
Pb	2.8	4.8	0.11	0.08

< - less than

* - not complete at reporting time. To be furnished at later date.

Martin J. Perry
3/6/79

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Section 13

ORIGINAL
(Red) November 18, 1975
772774

SUBJECT: Request for Policy Decision
Direct Discharge to Ground Water
U. S. Aluminum Corporation
Marietta Borough, Lancaster County

TO: Gary L. Merritt, Chief
Technical Services Unit
Ground Water Section

Thru: James T. Freshner, Chief
Operations Section

FROM: Jeff Pepper
Regional Geologist
Harrisburg Region

The above industry generates 20,000 GPD of waste water which has high concentrations of dissolved solids, most of which is potassium chloride. This waste water is currently discharged to an infiltration basin at the east end of the plant complex, on the flood plain of the Susquehanna River. The writer made a field inspection of the area on 11/14/75.

The basin lies approximately 350' north of the river, and is "pinpointed" on the attached copy of a portion of the Columbia West 7 1/2 minute quadrangle. The area is immediately underlain by an undetermined thickness of sandy alluvium. In a gully along a road to the east of the lagoon, orangish-brown sandy silt is exposed. Bedrock mapped as underlying the area is argillaceous dolomite of the Vintage formation. No bedrock outcrops were observed on the date of the writer's field evaluation.

Ground water in the site area is expected to be flowing to the south, towards and discharging to the river. Depending on the nature of the underlying flow system(s) and the depth of alluvium, ground water may have components of flow more or less parallel to the river, along bedrock structure.

At this point, in order for U. S. Aluminum Corporation to receive a permit to discharge this waste to the river, the basin would have to be lined (to meet the impermeability requirement of Chapter 101 of the Rules and Regulations) and a dispersion device (required by Facilities Section) would have to be provided at the discharge point(s).

The applicant's engineer has rightfully questioned whether the existing infiltration basin - ground water mixing zone scheme would not be less detrimental to the environment than a concentrated surface discharge.

In a meeting with the engineer I indicated that concentrated direct discharges to ground water are not in line with current Departmental policy. However, I intimated that, with the concurrence of Central Office Ground Water Section, such a discharge might be permitted (as a direct discharge and not a lagoon) if:

